

Great River Energy Spiritwood Combined Heat and Power Plant

Plant Case History

Great River Energy (GRE)
Spiritwood, North Dakota

Plant Owner

Great River Energy (GRE)

Plant Name

Spiritwood Station

Location

Spiritwood, North Dakota

B&W Scope

Coal-fired internal recirculation circulating fluidized-bed (IR-CFB) boiler including:

- Structural steel
- Fans and motors
- Tubular air heaters
- Economizer
- Steam coil air heaters
- Diamond Power steam sootblowers
- Multi-cyclone dust collector (MDC)
- Allen-Sherman-Hoff ash recycle/reinjection system
- Limestone injection system
- Limestone silo
- Startup burners
- Refractory lined lower furnace with erosion protection at the Reduced Diameter Zone (RDZ) transition
- Fluid bed ash coolers
- Bed drain system including screws, screeners, crusher, belt conveyor and bucket elevators
- Multi-cyclone dust collector screws
- Flues and ducts
- Segmented U-beam primary particle collectors with water-cooled support system
- Coal feeders and bunkers
- Blowdown tanks
- Instrumentation

Environmental Equipment

- Spray dryer absorber (SDA) flue gas desulfurization system
- Pulse jet fabric filter
- Selective non-catalytic reduction (SNCR) system including ammonia storage

Boiler Specifications

- Boiler type: Internal Recirculation CFB design
- Design fuel: Lignite coal
- Startup fuel: Natural gas
- Capacity: 275 MWt (90 MWe net plus process steam)
- Steam flow: 805,000 lb/h (101.4 kg/s)
- Steam pressure: 1780 psig (12.3 MPa)
- Steam temperature: 1006F (541C)

Contract Order

2008

Commercial Operation

2012



(Continued on reverse side)

