MEC – BioHeat&Power

HOLSTEBRO, DENMARK - SLAG CONVEYOR

PROJECT CASE HISTORY



Project description

The delivery included project management, engineering, manufacturing, delivery, disassembly, installation, commissioning, testing and documentation for the replacement of the wet slag conveyor and grate siftings conveyor on both boiler lines 1 and 2 for the MEC waste-to-energy plant.

Ash/slag conveyor Type 610

Dimensions and data

- Belt width: 1372 mm
- Frame width: 1716 mm
- Frame height: 2000 mm
- Conveyor style: C-30°
- Speed: ~0.5 m/min (50 Hz)

Handling capacity

- Design capacity: 4000 kg/h
- Bulk density: 1200–2000 kg/m³

Scope of supply

- Ash/slag conveyor type 610, 2 pcs (one of each boiler line, type Mayfran)
- Grate siftings conveyor type 607, 2 pieces (one for each boiler line, type Mayfran)
- Disassembly of existing conveyor and slag chute
- Installation of new conveyor and new slag chute
- Commissioning and documentation

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Grate siftings conveyor Type 607

- Dimensions and data
 - Belt width: 610 mm
 - Frame width: 824 mm
 - Frame height: 1095 mm
 - Conveyor style: C-35°
 - Speed: ~0.5 m/min (50 Hz)

Handling capacity

- Design capacity: 400 kg/h
- Bulk density: 1000 kg/m³
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Client: MEC - BioHeat&Power

Year: 2020

Milestones

Data

Contract: 03-02-2020 Start on site: 07-02-2020

Hand over: 23-10-2020

Fuel: Household waste Steam temp: 522°C

Steam pressure: 79 bar

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Energivej 16



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