



# No Flame Present

## GAS IGNITORS

### Is there a flame indication?

Visually verify if the flame is present.

If a flame is present, but no flame indication is shown, see reverse side of this Troubleshooting Guide.

If no flame is present, continue with next step.

### Is ignitor sequence correct?

Check ignitor sequence.

Are automated valves operating correctly?

Is instrument air open and at 60 psig minimum?

If equipped, are the automated isolation valves opening?

### Is gas hose properly seated and valves open?

Check gas hose for holes.

Check gas hose for proper attachment to ignitor.

Are ALL manual valves open?

### Is the gas pressure setting correct?

Start the ignitor group and check the gas pressure setting.

### Is there a spark?

#### Remove and test sparker, if no spark.

Check ignition system:

Transformer

Electrical connections/wiring

Wire terminator

High temperature extension

Spark plug insulator/gap (Gap 0.180" to 0.250")

### Is the ignitor combustion air setting correct?

Check the combustion air pressure at the 1/8" tap between the ignitor and gate valve.

Close gate valve and check pressure at end of ignitor.

In most cases, ignitor air setting should be 2" to 4" wc above the pressure at the end of the ignitor.

Pressure fired units – due to higher header pressure and flow, start at 2 full turns open on the gate valve (disregard 2" to 4" wc).

### Is the gas nozzle plugged?

Remove the internals.

Check and clean the nozzle ports and fogging holes.

*See FPS Ignitor manual for additional information.*



# Flame Present But No Indication

## GAS IGNITORS

### Is there a flame indication?

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### Is ignitor SunSpot module OK?

Check Ignitor SunSpot module front plate.

With ignitor off, the only light indication should be the power light.

No power indication – check fuse and power source.

Ionization indication – indicates bad module or short:

Switch modules with a good module to see if light indication moves with module. If indication moves with module – replace module.

If light indication does not move, this indicates a short. In the following manner, determine the location of short or faulty component (constantly checking module indication):

Remove flame rod assembly from ignitor.

Check and clean tip.

Remove flame rod tip – replace.

Remove high temperature extension – replace.

Check wire terminator connection – replace.

Check flex conduit wiring/connection – replace.

**If module is OK,  
go to next step below.**

### Module shows OK.

Check the flame rod system.

Remove the flame rod and rub the flame rod tip on the metal grating. The ionization and flame light indication should come on locally and in the burner management system (BMS). If not, see previous step and check wiring to BMS.

### Is the gas pressure setting correct?

Check the gas pressure setting per the flow curve.

### Is the ignitor combustion air setting correct?

See reverse side of this Troubleshooting Guide for setting.

### Is the flame rod voltage correct?

Check SunSpot voltage readings on terminals 9 and 10 on the module's base.

Normal readings are 2-5 VAC and 90 VDC or below with flame present; 0 VAC and 118 VDC with no flame present.

Slowly decrease or increase ignitor combustion air to get indication. Voltages will change.

Retest the ignitor group start-up to ensure light-off and indication.

*See FPS Ignitor manual for additional information.*